

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	13.5	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	1.2	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Yield stress	22.5	MPa	ISO 527
Yield strain	3.5	%	ISO 527
Flexural modulus, 23°C	1650	MPa	ISO 178
Charpy impact strength, +23°C	140	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	3.5	kJ/m ²	ISO 179/1eA
Izod impact strength, +23°C	N	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	5	kJ/m ²	ISO 180/1A
Shore D hardness	66	-	ISO 7619-1

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	55	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	81	°C	ISO 75-1/-2
Vicat softening temperature, A	149	°C	ISO 306
Vicat softening temperature, B	85	°C	ISO 306

Other properties	Value	Unit	Test Standard
Density	1040	kg/m ³	ISO 1183

Characteristics

Special Characteristics

Anti-static, High impact or impact modified, U.V. stabilized or stable to weather

Features

Low Warpage, Copolymer

Regional Availability

North America, Europe, South and Central America, Near East/Africa