

| Processing/Physical Characteristics | Value | Unit | Test Standard |
|--|--------------|------------------------|----------------------|
| ISO Data | | | |
| Melt volume-flow rate, MVR | 20 | cm ³ /10min | ISO 1133 |
| Temperature | 260 | °C | - |
| Load | 2.16 | kg | - |

| Mechanical properties | Value | Unit | Test Standard |
|---------------------------------------|--------------|-------------------|----------------------|
| ISO Data | | | |
| Charpy impact strength, +23°C | N | kJ/m ² | ISO 179/1eU |
| Charpy notched impact strength, +23°C | 30 | kJ/m ² | ISO 179/1eA |

| Thermal properties | Value | Unit | Test Standard |
|--------------------------------|--------------|-------------|----------------------|
| ISO Data | | | |
| Vicat softening temperature, B | 110 | °C | ISO 306 |

| Other properties | Value | Unit | Test Standard |
|-------------------------|--------------|-------------------|----------------------|
| Water absorption | 0.5 | % | Sim. to ISO 62 |
| Humidity absorption | 0.15 | % | Sim. to ISO 62 |
| Density | 1220 | kg/m ³ | ISO 1183 |

Characteristics

Delivery form

Black

Regional Availability

Europe

Special Characteristics

High impact or impact modified