

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.002	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	11720	MPa	ASTM D 638
Tensile Strength	124	MPa	ASTM D 638
Elongation at Break	2	%	ASTM D 638
Flexural Modulus	10340	MPa	ASTM D 790
Flexural Strength	200	MPa	ASTM D 790
Izod Impact notched, 1/8 in	294	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.5	mm	-
DTUL @ 264 psi	154	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	1330	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2	h	-
Melt temperature	260	°C	-
Mold temperature	30 - 70	°C	-
Zone 1	260	°C	-
Zone 2	260	°C	-
Zone 3	260	°C	-
Nozzle temperature	260	°C	-

Characteristics

Processing

Injection Molding

Features

Long fiber reinforced

Delivery form

Natural Color

Regional Availability

North America, Europe, South and Central America