

Polytron® P20B03LE

PP-GLF20

Polyram

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.1	%	ISO 294-4, 2577
Molding shrinkage, normal	0.5	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	5000	MPa	ISO 527
Tensile Strength	80	MPa	ISO 527
Strain at break	2.7	%	ISO 527
Flexural modulus, 23°C	4700	MPa	ISO 178
Flexural strength	120	MPa	ISO 178
Charpy impact strength, +23°C	45	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	18	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	168	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	150	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	158	°C	ISO 75-1/-2
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	3.0	mm	-

Other properties	Value	Unit	Test Standard
Density	1030	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Mold temperature	50 - 70	°C	-
Zone 1	230 - 250	°C	-
Zone 2	230 - 250	°C	-
Zone 3	230 - 250	°C	-

Characteristics**Processing**

Injection Molding

Delivery form

Pellets, Black

Special Characteristics

Heat stabilized or stable to heat

Features

Chemically Coupled Reinforcement, Long fiber reinforced, Low Emission

Certifications

RoHS compliant

Applications

Automotive

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa