

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.002	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	4482	MPa	ASTM D 638
Tensile Strength	83	MPa	ASTM D 638
Elongation at Break	3	%	ASTM D 638
Flexural Modulus	4482	MPa	ASTM D 790
Flexural Strength	131	MPa	ASTM D 790
Izod Impact notched, 1/8 in	133	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	694	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
DTUL @ 264 psi	154	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	1040	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Melt temperature	260	°C	-
Mold temperature	60 - 80	°C	-

Characteristics

Processing

Injection Molding

Regional Availability

North America, Europe, South and Central America

Features

Chemically Coupled Reinforcement, Long fiber reinforced