

SLOVALEN® PC 69 GF 35 FRT 4

PP-GF35

Plastcom, spol. s r.o.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	10	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	1.4	%	ISO 294-4, 2577
Molding shrinkage, normal	1.6	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	5800	MPa	ISO 527
Tensile Strength	65	MPa	ISO 527
Flexural modulus, 23°C	5700	MPa	ISO 178
Charpy impact strength, +23°C	44	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	7	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	160	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	152	°C	ISO 75-1/-2
Vicat softening temperature, B	189	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Other properties			
Density	1270	kg/m ³	ISO 1183
Moisture Content	0.2	%	-

Characteristics**Processing**

Injection Molding

Delivery form

Natural Color

Special Characteristics

Flame retardant

Features

Copolymer

Applications

General Purpose

Regional Availability

Europe