

**RTP 2599 X 61232 A FR**

(PC+ABS+PTFE)

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Mold Shrinkage, MD	0.005	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Tensile Modulus	2482	MPa	ASTM D 638
Tensile Strength	51.7	MPa	ASTM D 638
Flexural Modulus	2482	MPa	ASTM D 790
Flexural Strength	89.6	MPa	ASTM D 790
Rockwell Hardness	R 116	-	ASTM D 785
Izod Impact notched, 1/8 in	214	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	1.59	mm	-
DTUL @ 66 psi	102	°C	ASTM D 648
DTUL @ 264 psi	96.1	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Water Absorption, 24hr	0.15	%	ASTM D 570
Density	1220	kg/m <sup>3</sup>	ASTM D 792
Moisture Content	0.02	%	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	93.3	°C	-
Pre-drying - Time	4	h	-
Melt temperature	243 - 274	°C	-
Mold temperature	51.7 - 93.3	°C	-
Injection pressure	68.9 - 103	MPa	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

North America, Europe, Asia Pacific

**Special Characteristics**

Flame retardant