

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	5	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	0.6	%	ISO 294-4, 2577
Molding shrinkage, normal	1.3	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	5400	MPa	ISO 527
Tensile Strength	80	MPa	ISO 527
Flexural modulus, 23°C	4700	MPa	ISO 178
Charpy impact strength, +23°C	55	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	8	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	145	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	132	°C	ISO 75-1/-2
Vicat softening temperature, B	155	°C	ISO 306

Other properties	Value	Unit	Test Standard
Density	1110	kg/m ³	ISO 1183

Characteristics

Processing

Injection Molding

Delivery form

Natural Color

Features

Copolymer

Applications

General Purpose

Regional Availability

Europe