

**RTP 2500 TFE 5**

(PC+ABS+PTFE)

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Mold Shrinkage, MD	<b>0.008</b>	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Tensile Modulus	<b>2413</b>	MPa	ASTM D 638
Tensile Strength	<b>58.6</b>	MPa	ASTM D 638
Flexural Modulus	<b>2551</b>	MPa	ASTM D 790
Flexural Strength	<b>93.1</b>	MPa	ASTM D 790
Izod Impact notched, 1/8 in	<b>230</b>	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
UL 94 Flame rating	<b>HB</b>	-	UL 94
Thickness tested	<b>1.59</b>	mm	-
DTUL @ 264 psi	<b>121</b>	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	<b>1180</b>	kg/m <sup>3</sup>	ASTM D 792
Moisture Content	<b>0.02</b>	%	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	<b>93.3</b>	°C	-
Pre-drying - Time	<b>4</b>	h	-
Melt temperature	<b>243 - 274</b>	°C	-
Mold temperature	<b>51.7 - 93.3</b>	°C	-
Injection pressure	<b>68.9 - 103</b>	MPa	-

**Characteristics****Processing**

Injection Molding

**Additives**

Lubricants

**Regional Availability**

North America, Europe, Asia Pacific