

**RTP 2500 A TFE 10**

(PC+ABS+PTFE)

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Mold Shrinkage, MD	0.0065	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Tensile Modulus	2413	MPa	ASTM D 638
Tensile Strength	53.1	MPa	ASTM D 638
Flexural Modulus	2689	MPa	ASTM D 790
Flexural Strength	86.2	MPa	ASTM D 790
Izod Impact notched, 1/8 in	427	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.59	mm	-

Other properties	Value	Unit	Test Standard
Density	1210	kg/m <sup>3</sup>	ASTM D 792
Moisture Content	0.02	%	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	93.3	°C	-
Pre-drying - Time	4	h	-
Melt temperature	243 - 274	°C	-
Mold temperature	51.7 - 93.3	°C	-
Injection pressure	68.9 - 103	MPa	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

North America, Europe, Asia Pacific

**Additives**

Lubricants