

**Product Texts**

Base Polymer	Polypropylene Block Copolymer
Filler	30% glass fiber
Colour	black
Special Features	heat ageing stabilisation
Market Segment	Automotive, Various

**Processing/Physical Characteristics**

	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt volume-flow rate, MVR	8	cm <sup>3</sup> /10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-

**Mechanical properties**

	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	6100	MPa	ISO 527
Tensile Strength	64	MPa	ISO 527
Strain at break	5.2	%	ISO 527
Flexural modulus, 23°C	5400	MPa	ISO 178
Flexural strength	110	MPa	ISO 178
Charpy impact strength, +23°C	54	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength, -30°C	51	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	15	kJ/m <sup>2</sup>	ISO 179/1eA

**Thermal properties**

	Value	Unit	Test Standard
<b>ISO Data</b>			
Melting temperature, 10°C/min	164	°C	ISO 11357-1/-3

**Other properties**

	Value	Unit	Test Standard
Density	1160	kg/m <sup>3</sup>	ISO 1183

**Processing Recommendation Injection Molding**

	Value	Unit	Test Standard
Pre-drying - Temperature	80 - 100	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.1	%	-
Melt temperature	200 - 270	°C	-
Mold temperature	20 - 60	°C	-

**Characteristics****Processing**

Injection Molding

**Delivery form**

Black

**Special Characteristics**

Heat stabilized or stable to heat

**Features**

Copolymer

**Certifications**

Recycled Resin Content

**Applications**

Automotive

**Regional Availability**

Europe