

Product Texts

Base Polymer	Polypropylene
Filler	20% glass fiber
Colour	black
Special Features	processing stabilized
Market Segment	Automotive, Various

Processing/Physical Characteristics

	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	12	cm ³ /10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-

Mechanical properties

	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	4400	MPa	ISO 527
Tensile Strength	53	MPa	ISO 527
Strain at break	3.5	%	ISO 527
Charpy impact strength, +23°C	35	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	8	kJ/m ²	ISO 179/1eA

Other properties

	Value	Unit	Test Standard
Density	1040	kg/m ³	ISO 1183
Global warming potential	0.66	kg CO ₂ eq./kg	ISO 14040, 14044

Processing Recommendation Injection Molding

	Value	Unit	Test Standard
Pre-drying - Temperature	80 - 100	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.1	%	-
Melt temperature	200 - 270	°C	-
Mold temperature	20 - 60	°C	-

Characteristics**Processing**

Injection Molding

Applications

Automotive

Delivery form

Black

Regional Availability

Europe

Certifications

Recycled Resin Content