

SLOVALEN® PC 99 GF 15 LS

PP-GF15

Plastcom, spol. s r.o.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	30	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	0.6	%	ISO 294-4, 2577
Molding shrinkage, normal	1.4	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	3800	MPa	ISO 527
Tensile Strength	42	MPa	ISO 527
Flexural modulus, 23°C	3250	MPa	ISO 178
Charpy impact strength, +23°C	70	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	18	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	145	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	118	°C	ISO 75-1/-2
Vicat softening temperature, B	137	°C	ISO 306
Other properties			
Density	1050	kg/m ³	ISO 1183

Characteristics**Processing**

Injection Molding

Features

Copolymer

Delivery form

Natural Color

Applications

General Purpose

Special Characteristics

U.V. stabilized or stable to weather

Regional Availability

Europe