

**RTP 2599 X 87260 B**

(PC+ABS)

RTP Company

| Processing/Physical Characteristics | Value | Unit  | Test Standard |
|-------------------------------------|-------|-------|---------------|
| <b>ASTM Data</b>                    |       |       |               |
| Mold Shrinkage, MD                  | 0.006 | mm/mm | ASTM D 955    |

| Mechanical properties       | Value | Unit | Test Standard |
|-----------------------------|-------|------|---------------|
| <b>ASTM Data</b>            |       |      |               |
| Tensile Modulus             | 3447  | MPa  | ASTM D 638    |
| Tensile Strength            | 62.1  | MPa  | ASTM D 638    |
| Flexural Modulus            | 3447  | MPa  | ASTM D 790    |
| Flexural Strength           | 103   | MPa  | ASTM D 790    |
| Izod Impact notched, 1/8 in | 80.1  | J/m  | ASTM D 256    |

| Electrical properties | Value  | Unit   | Test Standard |
|-----------------------|--------|--------|---------------|
| <b>ASTM Data</b>      |        |        |               |
| Surface Resistivity   | 1E10   | Ohm    | ASTM D 257    |
| Volume Resistivity    | 100000 | Ohm*cm | ASTM D 257    |

| Other properties | Value | Unit              | Test Standard |
|------------------|-------|-------------------|---------------|
| Density          | 1180  | kg/m <sup>3</sup> | ASTM D 792    |
| Moisture Content | 0.02  | %                 | -             |

| Processing Recommendation Injection Molding | Value       | Unit | Test Standard |
|---|-------------|------|---------------|
| Pre-drying - Temperature                    | 93.3        | °C   | -             |
| Pre-drying - Time                           | 4           | h    | -             |
| Melt temperature                            | 243 - 274   | °C   | -             |
| Mold temperature                            | 51.7 - 93.3 | °C   | -             |
| Injection pressure                          | 68.9 - 103  | MPa  | -             |

**Characteristics****Processing**

Injection Molding

**Regional Availability**

North America, Europe, Asia Pacific