

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
^[C] Melt volume-flow rate, MVR	2.4	cm ³ /10min	ISO 1133
Temperature	190	°C	-
Load	2.16	kg	-
Melt flow index, MFI	2.8	g/10min	ISO 1133

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	2500	MPa	ISO 527
Yield stress	62	MPa	ISO 527
Strain at break	40	%	ISO 527
Flexural modulus, 23°C	2400	MPa	ISO 178
^[C] Charpy notched impact strength, +23°C	9	kJ/m ²	ISO 179/1eA
ASTM Data			
Tensile Strength	62	MPa	ASTM D 638
Elongation at Break	40	%	ASTM D 638
Flexural Modulus	2450	MPa	ASTM D 790
Flexural Strength	88	MPa	ASTM D 790
Rockwell Hardness	M 78	-	ASTM D 785
Taber Abrasion Resistance	14	mg/1000 cycles	ASTM D 1044
Izod Impact notched, 1/8 in	96	J/m	ASTM D 256

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
ISO Data			
^[C] Temp. of deflection under load, 1.80 MPa	95	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	156	°C	ISO 75-1/-2
^[C] Coeff. of linear therm. expansion, parallel	100	E-6/K	ISO 11359-1/-2
^[C] Burning Behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Yellow Card available	yes	-	-
^[C] Burning Behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	0.8	mm	-
Yellow Card available	yes	-	-
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Coefficient of Thermal Expansion, MD	100	E-6/K	ASTM D 696
DTUL @ 66 psi	158	°C	ASTM D 648
DTUL @ 264 psi	110	°C	ASTM D 648

[C]: CAMPUS

Electrical properties	Value	Unit	Test Standard
ASTM Data			
Dielectric Strength, Short Time	19	kV/mm	ASTM D 149
Surface Resistivity	1E17	Ohm	ASTM D 257
Volume Resistivity	1E16	Ohm*cm	ASTM D 257
Arc Resistance	250	s	ASTM D 495

Other properties	Value	Unit	Test Standard
^[C] Density	1410	kg/m ³	ISO 1183
Water Absorption, 24hr	0.2	%	ASTM D 570
Density	1410	kg/m ³	ASTM D 792

[C]: CAMPUS

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80 - 90	°C	-
Pre-drying - Time	3 - 4	h	-
Melt temperature	60	°C	-

Characteristics**Processing**

Injection Molding, Other Extrusion

Features

Copolymer

Delivery form

Pellets

Applications

Automotive

Special Characteristics

High impact or impact modified

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa