

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melt volume-flow rate, MVR	8.6	cm <sup>3</sup> /10min	ISO 1133
Temperature	190	°C	-
Load	2.16	kg	-
Melt flow index, MFI	10	g/10min	ISO 1133

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	2700	MPa	ISO 527
Yield stress	66	MPa	ISO 527
Strain at break	40	%	ISO 527
Flexural modulus, 23°C	2500	MPa	ISO 178
<sup>[C]</sup> Charpy notched impact strength, +23°C	10	kJ/m <sup>2</sup>	ISO 179/1eA

**ASTM Data**

Tensile Strength	64	MPa	ASTM D 638
Elongation at Break	45	%	ASTM D 638
Flexural Modulus	2600	MPa	ASTM D 790
Flexural Strength	92	MPa	ASTM D 790
Rockwell Hardness	R 120	-	ASTM D 785
Izod Impact notched, 1/8 in	92	J/m	ASTM D 256

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	80	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	151	°C	ISO 75-1/-2
<sup>[C]</sup> Coeff. of linear therm. expansion, parallel	100	E-6/K	ISO 11359-1/-2
<sup>[C]</sup> Burning Behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Yellow Card available	yes	-	-
<sup>[C]</sup> Burning Behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	0.8	mm	-
Yellow Card available	yes	-	-

**ASTM Data**

UL 94 Flame rating	HB	-	UL 94
Coefficient of Thermal Expansion, MD	100	E-6/K	ASTM D 696
DTUL @ 66 psi	172	°C	ASTM D 648
DTUL @ 264 psi	130	°C	ASTM D 648

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
<sup>[C]</sup> Density	1420	kg/m <sup>3</sup>	ISO 1183
Water Absorption, 24hr	0.2	%	ASTM D 570
Density	1420	kg/m <sup>3</sup>	ASTM D 792

[C]: CAMPUS

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80 - 90	°C	-
Pre-drying - Time	3 - 4	h	-
Melt temperature	190 - 210	°C	-
Mold temperature	60	°C	-

**Characteristics**

**Processing**

Injection Molding, Other Extrusion

**Delivery form**

Pellets

**Special Characteristics**

High impact or impact modified

**Features**

Soft Feel, Homopolymer

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa