

RamTal PMH7013BR21

POM

Polyram

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	4	g/10min	ISO 1133
Temperature	190	°C	-
Load	2.16	kg	-
Mechanical properties			
ISO Data			
Izod notched impact strength, +23°C	12	kJ/m ²	ISO 180/1A
Other properties			
Density	1420	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.2	%	-
Mold temperature	80 - 100	°C	-
Feed temperature	60 - 70	°C	-
Zone 1	200 - 210	°C	-
Zone 2	210 - 220	°C	-
Zone 3	210 - 220	°C	-

Characteristics**Processing**

Injection Molding

Delivery form

Brown

Special Characteristics

U.V. stabilized or stable to weather

Certifications

RoHS compliant

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa