

RamTal PM8515NT

POM

Polyram

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	11.5	g/10min	ISO 1133
Temperature	190	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	1.9	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	1400	MPa	ISO 527
Tensile Strength	60	MPa	ISO 527
Yield strain	15	%	ISO 527
Flexural modulus, 23°C	1400	MPa	ISO 178
Flexural strength	55	MPa	ISO 178
Charpy notched impact strength, +23°C	13	kJ/m ²	ISO 179/1eA
Izod notched impact strength, +23°C	12	kJ/m ²	ISO 180/1A
ASTM Data			
Izod Impact notched, 1/8 in	127	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ISO Data			
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	3.0	mm	-

Other properties	Value	Unit	Test Standard
Humidity absorption	0.2	%	Sim. to ISO 62
Density	1360	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.15	%	-
Mold temperature	60 - 90	°C	-
Feed temperature	60 - 70	°C	-
Zone 1	160 - 180	°C	-
Zone 2	180 - 190	°C	-
Zone 3	170 - 190	°C	-

Characteristics**Processing**

Injection Molding

Delivery form

Natural Color

Special Characteristics

High impact or impact modified

Certifications

RoHS compliant

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa