

RamTal PM8502GR34

POM

Polyram

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	6.5	g/10min	ISO 1133
Temperature	190	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	1.9	%	ISO 294-4, 2577
Molding shrinkage, normal	1.9	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	1600	MPa	ISO 527
Tensile Strength	40	MPa	ISO 527
Yield strain	15	%	ISO 527
Izod notched impact strength, +23°C	16	kJ/m ²	ISO 180/1A

Other properties	Value	Unit	Test Standard
Density	1360	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.15	%	-
Mold temperature	60 - 90	°C	-
Feed temperature	60 - 70	°C	-
Zone 1	160 - 180	°C	-
Zone 2	180 - 190	°C	-
Zone 3	170 - 190	°C	-

Characteristics**Processing**

Injection Molding

Special Characteristics

High impact or impact modified

Certifications

Food contact, Food approval FDA 21 CFR

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa