

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	12	g/10min	ISO 1133
Temperature	260	°C	-
Load	5	kg	-
Molding shrinkage, parallel	0.6	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2000	MPa	ISO 527
Yield stress	43	MPa	ISO 527
Strain at break	>50	%	ISO 527
Charpy notched impact strength, +23°C	50	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	50	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	93	°C	ISO 75-1/-2
Vicat softening temperature, B	109	°C	ISO 306

Other properties	Value	Unit	Test Standard
Density	1090	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Melt temperature	255 - 275	°C	-
Mold temperature	70 - 80	°C	-

Characteristics

Processing

Injection Molding

Applications

Automotive

Special Characteristics

High impact or impact modified, Heat stabilized or stable to heat

Regional Availability

North America, Europe, Asia Pacific, Near East/Africa

Features

Low Odor