

**Kocetal® TC304**

POM-T20

Kolon Industries

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Melt Flow Index, MFI	4	g/10min	ASTM D 1238
Mold Shrinkage, MD	0.016	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Tensile Strength	60	MPa	ASTM D 638
Elongation at Break	7.5	%	ASTM D 638
Flexural Modulus	4710	MPa	ASTM D 790
Flexural Strength	98	MPa	ASTM D 790
Rockwell Hardness	M 84	-	ASTM D 785
Izod Impact notched, 1/8 in	37	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
UL 94 Flame rating	HB	-	UL 94
Coefficient of Thermal Expansion, MD	60	E-6/K	ASTM D 696
DTUL @ 66 psi	163	°C	ASTM D 648
DTUL @ 264 psi	145	°C	ASTM D 648
Melting Temperature	166	°C	ASTM D 3418

Electrical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Dielectric Strength, Short Time	19	kV/mm	ASTM D 149
Dissipation Factor, 1 MHz	0.006	-	ASTM D 150
Surface Resistivity	>1E15	Ohm	ASTM D 257
Volume Resistivity	1E14	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1560	kg/m <sup>3</sup>	ASTM D 792

**Characteristics****Regional Availability**

North America, Asia Pacific