

RTP 804

POM-GF25

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.004	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	7584	MPa	ASTM D 638
Tensile Strength	103	MPa	ASTM D 638
Flexural Modulus	6895	MPa	ASTM D 790
Flexural Strength	152	MPa	ASTM D 790
Izod Impact notched, 1/8 in	69.4	J/m	ASTM D 256

Other properties	Value	Unit	Test Standard
Density	1580	kg/m ³	ASTM D 792
Moisture Content	0.15	%	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	121	°C	-
Pre-drying - Time	2	h	-
Melt temperature	182 - 218	°C	-
Mold temperature	79.4 - 107	°C	-
Injection pressure	68.9 - 103	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific