

TENAC™-C G457X

POM-GF

Asahi Kasei

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	2	g/10min	ISO 1133

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	11000	MPa	ISO 527
Stress at break	163	MPa	ISO 527
Strain at break	2	%	ISO 527
Flexural modulus, 23°C	10700	MPa	ISO 178
Charpy notched impact strength, +23°C	12	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	164	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	166	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	65	E-6/K	ISO 11359-1/-2

Other properties	Value	Unit	Test Standard
Density	1630	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80 - 90	°C	-
Pre-drying - Time	3 - 4	h	-
Melt temperature	180 - 210	°C	-
Mold temperature	60	°C	-

Characteristics**Processing**

Injection Molding, Other Extrusion

Features

Copolymer

Applications

Automotive

Regional Availability

North America, Europe, Asia Pacific