

**CELCON® M90LF**

POM

Celanese

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melt volume-flow rate, MVR	<b>8</b>	cm <sup>3</sup> /10min	ISO 1133
Temperature	<b>190</b>	°C	-
Load	<b>2.16</b>	kg	-
<sup>[C]</sup> Molding shrinkage, parallel	<b>2.0</b>	%	ISO 294-4, 2577
<sup>[C]</sup> Molding shrinkage, normal	<b>1.9</b>	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	<b>2800</b>	MPa	ISO 527
<sup>[C]</sup> Yield stress	<b>66</b>	MPa	ISO 527
<sup>[C]</sup> Yield strain	<b>9</b>	%	ISO 527
<sup>[C]</sup> Charpy notched impact strength, +23°C	<b>6</b>	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melting temperature, 10°C/min	<b>167</b>	°C	ISO 11357-1/-3
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	<b>101</b>	°C	ISO 75-1/-2
<sup>[C]</sup> Coeff. of linear therm. expansion, parallel	<b>120</b>	E-6/K	ISO 11359-1/-2
<sup>[C]</sup> Coeff. of linear therm. expansion, normal	<b>120</b>	E-6/K	ISO 11359-1/-2

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
<sup>[C]</sup> Density	<b>1410</b>	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

**Characteristics****Processing**

Injection Molding

**Features**

Copolymer

**Delivery form**

Pellets