

Bergaform C-310

POM

Avient Corporation

Product Texts

Bergaform C-310, POM Acetalcopolymerisat, unreinforced
 general-purpose injection molding grade
 good flow properties, for thin wall parts

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	11	cm ³ /10min	ISO 1133
Temperature	190	°C	-
Load	2.16	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2900	MPa	ISO 527
Yield stress	62	MPa	ISO 527
Yield strain	8	%	ISO 527
Nominal strain at break	25	%	ISO 527
Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	6	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	6	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	167	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	105	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, normal	120	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	0.8	mm	-

Electrical properties	Value	Unit	Test Standard
ISO Data			
Relative permittivity, 1MHz	3.8	-	IEC 62631-2-1
Dissipation factor, 1MHz	20	E-4	IEC 62631-2-1
Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	>1E15	Ohm	IEC 62631-3-2
Electric strength	35	kV/mm	IEC 60243-1

Other properties	Value	Unit	Test Standard
Water absorption	0.65	%	Sim. to ISO 62
Humidity absorption	0.2	%	Sim. to ISO 62
Density	1410	kg/m ³	ISO 1183

Test specimen production	Value	Unit	Test Standard
ISO Data			
Injection Molding, melt temperature	190	°C	ISO 294
Injection Molding, mold temperature	80	°C	ISO 294

Characteristics**Processing**

Injection Molding

Regional Availability

Europe

Delivery form

Pellets