

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	4	g/10min	ASTM D 1238
Temperature	190	°C	-
Load	2.16	kg	-
Mold Shrinkage, MD	0.0095	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	5920	MPa	ASTM D 638
Tensile Strength	59	MPa	ASTM D 638
Elongation at Break	12	%	ASTM D 638
Flexural Modulus	5000	MPa	ASTM D 790
Izod Impact notched, 1/8 in	34	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	600	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
DTUL @ 66 psi	169	°C	ASTM D 648
DTUL @ 264 psi	144	°C	ASTM D 648
Melting Temperature	178	°C	ASTM D 3418

Electrical properties	Value	Unit	Test Standard
ASTM Data			
Dielectric Strength, Short Time	17.8	kV/mm	ASTM D 149
Dissipation Factor, 1 MHz	0.006	-	ASTM D 150
Surface Resistivity	1E15	Ohm	ASTM D 257
Volume Resistivity	1E14	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1560	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	3	h	-
Processing humidity	≤0.2	%	-
Melt temperature	210 - 220	°C	-
Mold temperature	80 - 100	°C	-

Characteristics

Processing

Injection Molding

Features

Copolymer

Delivery form

Natural Color

Regional Availability

North America, Europe, South and Central America