

Iupital FC2020H

POM-CF20

Mitsubishi Engineering-Plastics Corporation

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	5.4	cm ³ /10min	ISO 1133
Temperature	190	°C	-
Load	2.16	kg	-
Melt flow index, MFI	6	g/10min	ISO 1133
Temperature	190	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	0.4	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	17000	MPa	ISO 527
Stress at break	170	MPa	ISO 527
Strain at break	2	%	ISO 527
Flexural modulus, 23°C	16000	MPa	ISO 178
Flexural strength	270	MPa	ISO 178
Charpy impact strength, +23°C	50	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	7	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	166	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	162	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	164	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	15	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	11	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	0.8	mm	-
Yellow Card available	yes	-	-

Electrical properties	Value	Unit	Test Standard
ISO Data			
Volume resistivity	2000	Ohm*m	IEC 62631-3-1
Surface resistivity	500000	Ohm	IEC 62631-3-2

Other properties	Value	Unit	Test Standard
Humidity absorption	0.28	%	Sim. to ISO 62
Density	1460	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	3 - 4	h	-
Mold temperature	60 - 100	°C	-
Zone 1	180	°C	-
Zone 2	190	°C	-
Zone 3	200	°C	-
Nozzle temperature	180 - 210	°C	-
Screw speed	80 - 120	rpm	-
Injection pressure	50 - 100	MPa	-

Characteristics**Processing**

Injection Molding

Applications

Automotive, Electrical and Electronical, General Purpose

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Features

Copolymer

Regional Availability

North America, Europe, Asia Pacific, South and Central America,
Near East/Africa