

RTP 882

POM-CF15

RTP Company

| Processing/Physical Characteristics | Value | Unit | Test Standard |
|-------------------------------------|---------------|-------|---------------|
| ASTM Data | | | |
| Mold Shrinkage, MD | 0.0035 | mm/mm | ASTM D 955 |

| Mechanical properties | Value | Unit | Test Standard |
|-----------------------------|--------------|------|---------------|
| ASTM Data | | | |
| Tensile Modulus | 12410 | MPa | ASTM D 638 |
| Tensile Strength | 131 | MPa | ASTM D 638 |
| Flexural Modulus | 9653 | MPa | ASTM D 790 |
| Flexural Strength | 207 | MPa | ASTM D 790 |
| Izod Impact notched, 1/8 in | 64.1 | J/m | ASTM D 256 |

| Thermal properties | Value | Unit | Test Standard |
|--------------------|-------------|------|---------------|
| ASTM Data | | | |
| UL 94 Flame rating | HB | - | UL 94 |
| Thickness tested | 1.59 | mm | - |
| DTUL @ 264 psi | 157 | °C | ASTM D 648 |

| Electrical properties | Value | Unit | Test Standard |
|-----------------------|----------------|--------|---------------|
| ASTM Data | | | |
| Volume Resistivity | 1000000 | Ohm*cm | ASTM D 257 |

| Other properties | Value | Unit | Test Standard |
|------------------|-------------|-------------------|---------------|
| Density | 1440 | kg/m ³ | ASTM D 792 |
| Moisture Content | 0.15 | % | - |

| Processing Recommendation Injection Molding | Value | Unit | Test Standard |
|---|-------------------|------|---------------|
| Pre-drying - Temperature | 121 | °C | - |
| Pre-drying - Time | 2 | h | - |
| Melt temperature | 182 - 218 | °C | - |
| Mold temperature | 79.4 - 107 | °C | - |
| Injection pressure | 68.9 - 103 | MPa | - |

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific