

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.004	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Modulus	6550	MPa	ASTM D 638
Tensile Strength	89.6	MPa	ASTM D 638
Flexural Modulus	6550	MPa	ASTM D 790
Flexural Strength	172	MPa	ASTM D 790
Izod Impact notched, 1/8 in	64.1	J/m	ASTM D 256
Thermal properties			
ASTM Data			
DTUL @ 264 psi	135	°C	ASTM D 648
Electrical properties			
ASTM Data			
Surface Resistivity	100000	Ohm	ASTM D 257
Volume Resistivity	100	Ohm*cm	ASTM D 257
Other properties			
Density	1430	kg/m ³	ASTM D 792
Moisture Content	0.15	%	-
Processing Recommendation Injection Molding			
Pre-drying - Temperature	121	°C	-
Pre-drying - Time	2	h	-
Melt temperature	182 - 218	°C	-
Mold temperature	79.4 - 107	°C	-
Injection pressure	68.9 - 103	MPa	-

Characteristics

Processing

Injection Molding

Regional Availability

North America, Europe, Asia Pacific