

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Molding shrinkage, parallel	1.8	%	ISO 294-4, 2577
Molding shrinkage, normal	1.9	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	2900	MPa	ISO 527
Yield strain	5.5	%	ISO 527
Stress at break	45	MPa	ISO 527
Strain at break	7.5	%	ISO 527
Charpy impact strength, +23°C	25	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	4.5	kJ/m <sup>2</sup>	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	120	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	160	°C	ISO 75-1/-2
Vicat softening temperature, B	140	°C	ISO 306

Electrical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Surface Resistivity	1E12	Ohm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1400	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80 - 90	°C	-
Pre-drying - Time	3	h	-
Melt temperature	175 - 200	°C	-
Mold temperature	70 - 90	°C	-

## Characteristics

### Processing

Injection Molding

### Regional Availability

Europe

### Additives

Lubricants