

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	3	cm ³ /10min	ISO 1133
Temperature	230	°C	-
Load	3.8	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	3300	MPa	ISO 527
Stress at break	77	MPa	ISO 527
Strain at break	5.5	%	ISO 527
Charpy impact strength, +23°C	20	kJ/m ²	ISO 179/1eU

Thermal properties	Value	Unit	Test Standard
ISO Data			
Glass transition temperature, 10°C/min	117	°C	ISO 11357-1/-2
Temp. of deflection under load, 1.80 MPa	98	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	103	°C	ISO 75-1/-2
Vicat softening temperature, B	108	°C	ISO 306
Coeff. of linear therm. expansion, parallel	80	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-

Optical properties	Value	Unit	Test Standard
ISO Data			
Luminous transmittance	92 ^[1]	%	ISO 13468-1, -2
ASTM Data			
Haze	1 ^[1]	%	ASTM D 1003
Other Standards^[S]			
Index of Refraction	1.49 ^[1]	-	ISO 489

1: 3 mm S: These properties are reported by the producer according standards that are different to our defaults.

Other properties	Value	Unit	Test Standard
Density	1190	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	≤98	°C	-
Pre-drying - Time	2 - 3	h	-
Melt temperature	220 - 260	°C	-
Mold temperature	60 - 90	°C	-

Characteristics

Processing

Injection Molding, Other Extrusion

Delivery form

Pellets

Special Characteristics

Light stabilized or stable to light, U.V. stabilized or stable to weather, Transparent

Features

High Gloss, Light Diffusing

Applications

Electrical and Electronical

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa