

MAC-751 HF

(PC+ABS)

Kingfa Sci. & Tech.

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	15	g/10min	ASTM D 1238
Temperature	260	°C	-
Load	5	kg	-
Mold Shrinkage, MD	0.006	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength	56	MPa	ASTM D 638
Elongation at Break	60	%	ASTM D 638
Flexural Modulus	2400	MPa	ASTM D 790
Flexural Strength	80	MPa	ASTM D 790
Rockwell Hardness	R 116	-	ASTM D 785
Izod Impact notched, 1/8 in	519	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	336	J/m	ASTM D 256
Temperature	-30	°C	-

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.6	mm	-
DTUL @ 66 psi	126	°C	ASTM D 648
DTUL @ 264 psi	115	°C	ASTM D 648

Electrical properties	Value	Unit	Test Standard
ASTM Data			
Surface Resistivity	1E14	Ohm	ASTM D 257
Volume Resistivity	>1E15	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Water Absorption, 24hr	0.2	%	ASTM D 570
Density	1150	kg/m ³	ASTM D 792

Characteristics**Processing**

Injection Molding

Applications

Automotive, Electrical and Electronical

Delivery form

Pellets

Regional Availability

Asia Pacific

Special Characteristics

Platable, High impact or impact modified