

ACRYLITE® Resist ZK-F

PMMA

Evonik CYRO LLC

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	13	g/10min	ASTM D 1238
Temperature	230	°C	-
Load	3.8	kg	-
Mold Shrinkage, MD	0.0045	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	2300	MPa	ASTM D 638
Tensile Strength	56.2	MPa	ASTM D 638
Elongation at Yield	5	%	ASTM D 638
Elongation at Break	25	%	ASTM D 638
Flexural Modulus	2000	MPa	ASTM D 790
Flexural Strength	68.9	MPa	ASTM D 790
Rockwell Hardness	M 65	-	ASTM D 785
Izod Impact notched, 1/4 in	39.6	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	23.9	J/m	ASTM D 256
Temperature	0	°C	-

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Coefficient of Thermal Expansion, MD	72	E-6/K	ASTM D 696
Vicat Temperature	98	°C	ASTM D 1525

Optical properties	Value	Unit	Test Standard
ASTM Data			
Haze	1	%	ASTM D 1003
Light Transmittance	92	%	ASTM D 1003
Index of Refraction	1.49	-	ASTM D 542

Other properties	Value	Unit	Test Standard
Water Absorption, Equilibrium	0.3	%	ASTM D 570
Density	1170	kg/m ³	ASTM D 792
Bulk Density	710	kg/m ³	-

Characteristics**Processing**

Injection Molding, Other Extrusion

Special Characteristics

High impact or impact modified, U.V. stabilized or stable to weather, Heat stabilized or stable to heat

Features

Amorphous, Color Stability, Light Guiding

Chemical Resistance

Environmental Stress Crack Resistance

Certifications

Food contact, Food approval FDA 21 CFR

Regional Availability

North America