

**MABLEX® 451**

(PC+ABS)

Ravago Group

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	22	g/10min	ISO 1133
Temperature	260	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	0.6	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Yield stress	53	MPa	ISO 527
Stress at break	48	MPa	ISO 527
Strain at break	25	%	ISO 527
Flexural modulus, 23°C	2700	MPa	ISO 178
Izod notched impact strength, +23°C	50	kJ/m <sup>2</sup>	ISO 180/1A
Izod notched impact strength	20	kJ/m <sup>2</sup>	ISO 180/1A
Temperature	-30	°C	-

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	80	°C	ISO 75-1/-2
Vicat softening temperature, B	92	°C	ISO 306
Burning behav. at 1.5 mm nom. thckn.	V-0	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Yellow Card available	yes	-	-
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	3.2	mm	-
Yellow Card available	yes	-	-
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
GWFI - thickness tested (1)	2	mm	-

Electrical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Volume resistivity	1E14	Ohm*m	IEC 62631-3-1
Surface resistivity	1E15	Ohm	IEC 62631-3-2
Comparative tracking index	350	-	IEC 60112

Other properties	Value	Unit	Test Standard
Density	1200	kg/m <sup>3</sup>	ISO 1183

**Characteristics****Special Characteristics**

Flame retardant, Halogen-free

**Regional Availability**

Europe