

Product Texts

LNP ELCRIN CX7240BL Polycarbonate/Acrylonitrile Butadiene Styrene (PC/ABS) blend is an injection moldable, medium flow, non chlorinated/brominated flame retardant grade with incorporation of renewable PC feedstock. It has a UL94 V0@0.75mm, 5VA@3.0mm and 5VB@1.5mm flame rating and contains up to 23% renewable content. Renewable content certified by ISCC+ mass balance methodology. This grade has improved weld line strength and chemical resistance compared to standard PC/ABS blends and is a good candidate for thin wall applications. This grade also has good processability with opportunities for shorter injection molded cycle times compared to standard PC/ABS. ELCRIN CX7240BL is a product available in wide range of opaque colors and may be an excellent candidate for a variety of electronics applications such as mobile phones, tablets, audio equipment, gaming devices, thin wall industrial housings, and electric vehicle battery and energy storage equipment.

UL Yellow Card [E207780-101674340](#)

UL Yellow Card [E207780-474277](#)

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	15	cm ³ /10min	ISO 1133
Temperature	260	°C	-
Load	2.16	kg	-
ASTM Data			
Melt Flow Index, MFI	18	g/10min	ASTM D 1238
Temperature	260	°C	-
Load	2.16	kg	-
Mold Shrinkage, MD	0.005	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2600	MPa	ISO 527
Yield stress	65	MPa	ISO 527
Yield strain	4	%	ISO 527
Stress at break	50	MPa	ISO 527
Strain at break	90	%	ISO 527
Flexural modulus, 23°C	2500	MPa	ISO 178
Flexural strength	96	MPa	ISO 178
Charpy notched impact strength, +23°C	22	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, +23°C, 3mm	20	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C, 3mm	10	kJ/m ²	ISO 179/1eA
Izod notched impact strength, +23°C	20	kJ/m ²	ISO 180/1A
Izod notched impact strength	10	kJ/m ²	ISO 180/1A
Temperature	-30	°C	-
ASTM Data			
Tensile Modulus	2600	MPa	ASTM D 638
Tensile Strength at Yield	65	MPa	ASTM D 638
Tensile Strength at Break	58	MPa	ASTM D 638
Elongation at Yield	4.1	%	ASTM D 638
Elongation at Break	100	%	ASTM D 638
Flexural Modulus	2500	MPa	ASTM D 790
Flexural Strength	104	MPa	ASTM D 790
Izod Impact notched, 1/8 in	700	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	175	J/m	ASTM D 256
Temperature	-30	°C	-

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	93	°C	ISO 75-1/-2
Vicat softening temperature, B	110	°C	ISO 306
Coeff. of linear therm. expansion, parallel	75	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	75	E-6/K	ISO 11359-1/-2

LNP™ ELCRIN™ CX7240BL

(PC+ABS)

Saudi Basic Industries Corporation (SABIC)

Burning behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Yellow Card available	yes	-	-
Burning behav. at thickness h	V-2	class	IEC 60695-11-10
Thickness tested	0.4	mm	-
Yellow Card available	yes	-	-
Burning behav. 5V at thickness h	5VB	class	IEC 60695-11-20
Thickness tested	1.5	mm	-
Yellow Card available	yes	-	-
Oxygen index	34	%	ISO 4589-1/-2
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
GWFI - thickness tested (1)	0.75	mm	-
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
GWFI - thickness tested (2)	1.5	mm	-
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
GWFI - thickness tested (3)	2	mm	-
Glow Wire Ignition Temperature (GWIT)	800	°C	IEC 60695-2-13
GWIT - thickness tested (1)	0.75	mm	-
Glow Wire Ignition Temperature (GWIT)	800	°C	IEC 60695-2-13
GWIT - thickness tested (2)	1.5	mm	-
Glow Wire Ignition Temperature (GWIT)	800	°C	IEC 60695-2-13
GWIT - thickness tested (3)	3	mm	-
ASTM Data			
UL 94 Flame rating	V-1	-	UL 94
Thickness tested	0.6	mm	-
Coefficient of Thermal Expansion, MD	75	E-6/K	ASTM D 696
Coefficient of Thermal Expansion, TD	75	E-6/K	ASTM D 696
DTUL @ 66 psi	100	°C	ASTM D 648
DTUL @ 264 psi	89	°C	ASTM D 648
Vicat Temperature	110	°C	ASTM D 1525

Electrical properties	Value	Unit	Test Standard
ISO Data			
Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	>1E15	Ohm	IEC 62631-3-2
Electric strength	25	kV/mm	IEC 60243-1
Comparative tracking index	212	-	IEC 60112

Other properties	Value	Unit	Test Standard
Water absorption	0.2	%	Sim. to ISO 62
Humidity absorption	0.1	%	Sim. to ISO 62
Density	1200	kg/m ³	ISO 1183
Density	1190	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80 - 90	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.02	%	-
Melt temperature	250 - 300	°C	-
Mold temperature	60 - 85	°C	-
Feed temperature	60 - 80	°C	-
Zone 1	230 - 280	°C	-
Zone 2	240 - 290	°C	-
Zone 3	250 - 300	°C	-
Nozzle temperature	250 - 300	°C	-

Characteristics

Processing

Injection Molding

Special Characteristics

Flame retardant, Halogen-free, High impact or impact modified, Opaque

Features

Amorphous, Weldable

Chemical Resistance

General Chemical Resistance

Certifications

Contains renewable resources, ISCC Plus

Applications

Automotive, Building Construction, IT / Business Machine, Electrical and Electronical, Medical, Sports Equipment

Regional Availability

North America, Europe, Asia Pacific, South and Central America