

JH960 6610

(PC+ABS)

Kingfa Sci. & Tech.

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	19	g/10min	ASTM D 1238
Temperature	260	°C	-
Load	5	kg	-
Mold Shrinkage, MD	0.005	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength	65	MPa	ASTM D 638
Elongation at Break	50	%	ASTM D 638
Flexural Modulus	3700	MPa	ASTM D 790
Flexural Strength	100	MPa	ASTM D 790
Rockwell Hardness	R 120	-	ASTM D 785
Izod Impact notched, 1/8 in	769	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	365	J/m	ASTM D 256
Temperature	-10	°C	-

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	1.6	mm	-
DTUL @ 66 psi	127	°C	ASTM D 648
DTUL @ 264 psi	115	°C	ASTM D 648

Electrical properties	Value	Unit	Test Standard
ASTM Data			
Dielectric Strength, Short Time	19	kV/mm	ASTM D 149
Surface Resistivity	1E15	Ohm	ASTM D 257

Other properties	Value	Unit	Test Standard
Water Absorption, 24hr	0.12	%	ASTM D 570
Density	1200	kg/m ³	ASTM D 792

Characteristics**Processing**

Injection Molding

Delivery form

Pellets

Special Characteristics

Flame retardant, Platable, Heat stabilized or stable to heat

Chemical Resistance

General Chemical Resistance, Hydrolytically Stable

Applications

IT / Business Machine

Regional Availability

Asia Pacific