

**HEG3620FG**

PET-GF20

Shanghai Kumho Sunny Plastics Co., Ltd.

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Mold Shrinkage, MD	0.008	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Tensile Strength	120	MPa	ASTM D 638
Elongation at Break	2	%	ASTM D 638
Flexural Modulus	7000	MPa	ASTM D 790
Flexural Strength	180	MPa	ASTM D 790
Izod Impact notched, 1/8 in	70	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	1.6	mm	-
DTUL @ 66 psi	250	°C	ASTM D 648
DTUL @ 264 psi	210	°C	ASTM D 648

Electrical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Volume resistivity	1E15	Ohm*m	IEC 62631-3-1
Surface resistivity	>1E15	Ohm	IEC 62631-3-2

Other properties	Value	Unit	Test Standard
Density	1600	kg/m <sup>3</sup>	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	110 - 130	°C	-
Pre-drying - Time	4 - 6	h	-
Melt temperature	230 - 270	°C	-
Mold temperature	40 - 70	°C	-

**Characteristics****Processing**

Injection Molding

**Special Characteristics**

Flame retardant, Heat stabilized or stable to heat

**Features**

Fatigue Resistance

**Applications**

Electrical and Electronical

**Regional Availability**

Asia Pacific