

Product Texts

Recommended temperature for heated bed is 70°C.

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2300	MPa	ISO 527
Yield stress	57	MPa	ISO 527
Yield strain	6	%	ISO 527
Strain at break	370	%	ISO 527
Flexural modulus, 23°C	2020	MPa	ISO 178
Flexural strength	102	MPa	ISO 178
Charpy notched impact strength, +23°C	3.9	kJ/m ²	ISO 179/1eA

Other properties	Value	Unit	Test Standard
Density	1160	kg/m ³	ISO 1183

Characteristics**Processing**

Additive Manufacturing

Delivery form

Monofilament

Features

Good Adhesion, Low Odor, Low Warpage

Certifications

Recycled Resin Content

Regional Availability

Europe