

Laser+® C 4800 (B66A)

PET

DAK Americas LLC

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	243	°C	ISO 11357-1/-3

Other properties	Value	Unit	Test Standard
Intrinsic Viscosity	0.84	dl/g	-
Acetaldehyde	2	ppm	-
Color L	72.5	-	CIE
Color b	-4.7	-	CIE
Crystallinity	35	%	-
Moisture Content	0.25	%	-
Bulk density	817	kg/m ³	-

Processing Recommendation Extrusion	Value	Unit	Test Standard
Pre-drying - Temperature	135 - 165	°C	-
Pre-drying - Time	4 - 6	h	-
Melt temperature	250 - 280	°C	-

Characteristics**Processing**

Blow Molding

Delivery form

Pellets

Special Characteristics

Transparent

Features

Barrier Properties, Copolymer

Certifications

Food contact, Food contact notification (FCN)

Applications

Packaging

Regional Availability

North America, South and Central America