

**Product Texts**

F61HC is a low IV (0.59 dL/g) homopolymer PET that is readily crystallized by both thermal and mechanical processes. It is a cost-effective option that continues to surpass expectations for quality, efficiency and convenience in a wide array applications.

<b>Mechanical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Tensile Modulus	<b>2315</b>	MPa	ASTM D 638
Tensile Strength at Yield	<b>58.4</b>	MPa	ASTM D 638
Tensile Strength at Break	<b>22.8</b>	MPa	ASTM D 638
Elongation at Yield	<b>3.7</b>	%	ASTM D 638
Elongation at Break	<b>102</b>	%	ASTM D 638
Flexural Modulus	<b>2364</b>	MPa	ASTM D 790
Izod Impact notched, 1/8 in	<b>27.8</b>	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	<b>N</b>	J/m	ASTM D 256

<b>Thermal properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
DTUL @ 66 psi	<b>66</b>	°C	ASTM D 648
DTUL @ 264 psi	<b>61</b>	°C	ASTM D 648
Melting Temperature	<b>250</b>	°C	ASTM D 3418
Glass Transition Temperature	<b>78.2</b>	°C	ASTM E 1356

<b>Optical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Gloss	<b>139</b>	-	ASTM D 2457
Haze	<b>2.85</b>	%	ASTM D 1003
Light Transmittance	<b>84.9</b>	%	ASTM D 1003

<b>Other properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Density	<b>1340</b>	kg/m <sup>3</sup>	ASTM D 792

**Characteristics****Features**

Homopolymer

**Applications**

Automotive, Electrical and Electronical

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa