

4PET 9L32320 HL

PET-(GF+GB)20

4Plas

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.3	%	ISO 294-4, 2577
Molding shrinkage, normal	1.0	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	6500	MPa	ISO 527
Stress at break	80	MPa	ISO 527
Strain at break	2.5	%	ISO 527
Izod notched impact strength, +23°C	6	kJ/m ²	ISO 180/1A
Izod notched impact strength	5	kJ/m ²	ISO 180/1A
Temperature	-30	°C	-

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	250	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	120	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	145	°C	ISO 75-1/-2
Vicat softening temperature, B	215	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	0.8	mm	-

Electrical properties	Value	Unit	Test Standard
ISO Data			
Volume resistivity	1E12	Ohm*m	IEC 62631-3-1
Surface resistivity	>1E15	Ohm	IEC 62631-3-2
Comparative tracking index	250	-	IEC 60112

Other properties	Value	Unit	Test Standard
Density	1480	kg/m ³	ISO 1183
Moisture Content	0.08	%	-

Characteristics**Additives**

Lubricants

Regional Availability

Europe

Special Characteristics

Heat stabilized or stable to heat