

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.003	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Modulus	4826	MPa	ASTM D 638
Tensile Strength	107	MPa	ASTM D 638
Compressive Strength	124	MPa	ASTM D 695
Flexural Modulus	4826	MPa	ASTM D 790
Flexural Strength	169	MPa	ASTM D 790
Rockwell Hardness	R 121	-	ASTM D 785
Izod Impact notched, 1/8 in	69.4	J/m	ASTM D 256
Thermal properties			
ASTM Data			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	1.59	mm	-
DTUL @ 264 psi	207	°C	ASTM D 648
Electrical properties			
ASTM Data			
Dielectric Strength, Short Time	14.8	kV/mm	ASTM D 149
Dissipation Factor, 1 MHz	0.007	-	ASTM D 150
Dielectric Constant, 1 MHz	3.8	-	ASTM D 150
Arc Resistance	70	s	ASTM D 495
Other properties			
Water Absorption, 24hr	0.4	%	ASTM D 570
Density	1470	kg/m ³	ASTM D 792
Moisture Content	0.04	%	-
Processing Recommendation Injection Molding			
Pre-drying - Temperature	149	°C	-
Pre-drying - Time	6	h	-
Melt temperature	343 - 377	°C	-
Mold temperature	135 - 177	°C	-
Injection pressure	68.9 - 103	MPa	-

Characteristics

Processing

Injection Molding

Regional Availability

North America, Europe, Asia Pacific