

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Melt Flow Index, MFI	30	g/10min	ASTM D 1238
Temperature	380	°C	-
Load	2.16	kg	-
Mold Shrinkage, MD	0.006	mm/mm	ASTM D 955
<b>Mechanical properties</b>			
<b>ASTM Data</b>			
Tensile Modulus	2690	MPa	ASTM D 638
Tensile Strength	88.9	MPa	ASTM D 638
Elongation at Yield	6.5	%	ASTM D 638
Flexural Modulus	2620	MPa	ASTM D 790
Flexural Strength	125	MPa	ASTM D 790
Izod Impact notched, 1/8 in	53	J/m	ASTM D 256
<b>Thermal properties</b>			
<b>ASTM Data</b>			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	0.8	mm	-
Coefficient of Thermal Expansion, MD	52	E-6/K	ASTM D 696
DTUL @ 264 psi	200	°C	ASTM D 648
<b>Electrical properties</b>			
<b>ASTM Data</b>			
Dielectric Strength, Short Time	15	kV/mm	ASTM D 149
Dissipation Factor, 60 Hz	0.0017	-	ASTM D 150
Dissipation Factor, 1 MHz	0.0056	-	ASTM D 150
Dielectric Constant, 60 Hz	3.51	-	ASTM D 150
Dielectric Constant, 1 MHz	3.54	-	ASTM D 150
Volume Resistivity	1.7E15	Ohm*cm	ASTM D 257
<b>Other properties</b>			
Water Absorption, 24hr	0.5	%	ASTM D 570
Density	1370	kg/m <sup>3</sup>	ASTM D 792
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	175	°C	-
Pre-drying - Time	2.5	h	-
Melt temperature	345 - 385	°C	-
Mold temperature	149	°C	-

## Characteristics

### Processing

Injection Molding

### Delivery form

Pellets, Natural Color

### Special Characteristics

Flame retardant, Heat stabilized or stable to heat, Transparent

### Features

Amorphous, Creep Resistance, Good Adhesion, Thermal Stability

### Chemical Resistance

Acid Resistance, General Chemical Resistance, Hydrolytically Stable

### Certifications

Food contact, Food approval FDA 21 CFR, Food approval NSF 51, RoHS compliant

### Applications

Automotive, IT / Business Machine, Electrical and Electronical, General Purpose

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America,  
Near East/Africa