

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	4200	MPa	ISO 527
Yield stress	110	MPa	ISO 527
Strain at break	10	%	ISO 527
Flexural modulus, 23°C	4000	MPa	ISO 178
Flexural strength	170	MPa	ISO 178
Izod impact strength, +23°C	N	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	5	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
ISO Data			
Glass transition temperature, 10°C/min	162	°C	ISO 11357-1/-2

Other properties	Value	Unit	Test Standard
Density	1300	kg/m ³	ISO 1183

Processing Recommendation Extrusion	Value	Unit	Test Standard
Pre-drying - Temperature	150 - 180	°C	-
Pre-drying - Time	3 - 6	h	-
Processing humidity	≤0.02	%	-
Melt temperature	410 - 420	°C	-

Characteristics

Processing

Other Extrusion

Delivery form

Powder, Natural Color

Certifications

Food contact, Food approval FDA 21 CFR

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa