

Product Texts

UL Yellow Card Link [E121562-221103](https://www.ul.com/ulcard/E121562-221103)

Processing/Physical Characteristics

	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	5	cm ³ /10min	ISO 1133
Temperature	360	°C	-
Load	5	kg	-

Mechanical properties

	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	11500	MPa	ISO 527
Stress at break	180	MPa	ISO 527
Strain at break	2	%	ISO 527
Flexural modulus	10000	MPa	ISO 178
Charpy impact strength, +23°C	40	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	40	kJ/m ²	ISO 179/1eU
Izod impact strength, +23°C, 4mm	35	kJ/m ²	ISO 180/1U
Izod impact strength, -30°C, 4mm	35	kJ/m ²	ISO 180/1U
Ball indentation hardness	170	MPa	ISO 2039-1

Thermal properties

	Value	Unit	Test Standard
ISO Data			
Vicat softening temperature, A	230	°C	ISO 306
Vicat softening temperature, B	217	°C	ISO 306
Vicat softening temperature, 120°C/h 50N	225	°C	ISO 306
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	0.2	mm	-
Thermal Conductivity	0.33	W/(m K)	DIN 52616
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
Glow Wire Ignition Temperature (GWIT)	850	°C	IEC 60695-2-13
GWIT - thickness tested (1)	1	mm	-

Other properties

	Value	Unit	Test Standard
Water absorption	0.8	%	Sim. to ISO 62
Humidity absorption	0.4	%	Sim. to ISO 62
Density	1610	kg/m ³	ISO 1183

Processing Recommendation Injection Molding

	Value	Unit	Test Standard
Pre-drying - Temperature	150	°C	-
Pre-drying - Time	4 - 6	h	-
Processing humidity	≤0.02	%	-
Melt temperature	370 - 410	°C	-
Mold temperature	140 - 180	°C	-
Feed temperature	80 - 100	°C	-
Zone 1	350 - 390	°C	-
Zone 2	370 - 410	°C	-
Zone 3	380 - 420	°C	-

Characteristics

Processing

Injection Molding

Regional Availability

Europe