

Hybrid S470H
(PC+ABS)

Ravago Manufacturing Americas

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	8.5	g/10min	ASTM D 1238
Temperature	260	°C	-
Load	2.16	kg	-
Mold Shrinkage, MD	0.006	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength at Yield	63.4	MPa	ASTM D 638
Elongation at Break	30	%	ASTM D 638
Flexural Modulus	2410	MPa	ASTM D 790
Izod Impact notched, 1/8 in	610	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	1.5	mm	-
DTUL @ 264 psi	124	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	1210	kg/m ³	ASTM D 792

Characteristics**Processing**

Injection Molding

Delivery form

Pellets

Special Characteristics

Flame retardant

Regional Availability

North America