

**HAC8260H**

(PC+ABS)

Shanghai Kumho Sunny Plastics Co., Ltd.

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Melt Flow Index, MFI	<b>25</b>	g/10min	ASTM D 1238
Temperature	<b>230</b>	°C	-
Load	<b>10</b>	kg	-
Mold Shrinkage, MD	<b>0.006</b>	mm/mm	ASTM D 955
<b>Mechanical properties</b>			
<b>ASTM Data</b>			
Tensile Strength	<b>56</b>	MPa	ASTM D 638
Elongation at Break	<b>100</b>	%	ASTM D 638
Flexural Modulus	<b>2100</b>	MPa	ASTM D 790
Flexural Strength	<b>80</b>	MPa	ASTM D 790
Izod Impact notched, 1/8 in	<b>750</b>	J/m	ASTM D 256
<b>Thermal properties</b>			
<b>ASTM Data</b>			
UL 94 Flame rating	<b>HB</b>	-	UL 94
Thickness tested	<b>1.6</b>	mm	-
DTUL @ 264 psi	<b>106</b>	°C	ASTM D 648
Vicat Temperature	<b>118</b>	°C	ASTM D 1525
<b>Electrical properties</b>			
<b>ISO Data</b>			
Volume resistivity	<b>1E15</b>	Ohm*m	IEC 62631-3-1
Surface resistivity	<b>&gt;1E15</b>	Ohm	IEC 62631-3-2
<b>Other properties</b>			
Density	<b>1120</b>	kg/m <sup>3</sup>	ASTM D 792
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	<b>100 - 110</b>	°C	-
Pre-drying - Time	<b>4 - 6</b>	h	-
Melt temperature	<b>240 - 280</b>	°C	-
Mold temperature	<b>60 - 90</b>	°C	-

**Characteristics****Regional Availability**

Asia Pacific