

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	1	g/10min	ISO 1133
Temperature	190	°C	-
Load	2.16	kg	-
Mechanical properties			
ISO Data			
Flexural modulus, 23°C	100	MPa	ISO 178
Shore D hardness	31	-	ISO 7619-1
Thermal properties			
ISO Data			
Oxygen index	34	%	ISO 4589-1/-2
Electrical properties			
ISO Data			
Electric strength	20	kV/mm	IEC 60243-1
Other properties			
Density	1150	kg/m ³	ISO 1183
Processing Recommendation Extrusion			
Type of extrusion	wire/cable	-	-
Pre-drying - Temperature	70	°C	-
Pre-drying - Time	4	h	-
Zone 1	110	°C	-
Zone 2	140	°C	-
Zone 3	160	°C	-
Zone 4	170	°C	-
Nozzle temperature	170	°C	-

Characteristics

Processing

Wire/Cable Extrusion, Other Extrusion

Delivery form

Natural Color

Special Characteristics

Flame retardant, Halogen-free, U.V. stabilized or stable to weather

Features

Low Smoke

Applications

Electrical and Electronical

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa