

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	2.5	g/10min	ISO 1133
Temperature	190	°C	-
Load	5	kg	-
Molding shrinkage, parallel	0.6	%	ISO 294-4, 2577
Molding shrinkage, normal	1.6	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	8400	MPa	ISO 527
Tensile Strength	60	MPa	ISO 527
Flexural modulus, 23°C	3700	MPa	ISO 178
Charpy impact strength, +23°C	15	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	6.5	kJ/m <sup>2</sup>	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Melting temperature, 10°C/min	130	°C	ISO 11357-1/-3

Other properties	Value	Unit	Test Standard
Density	1330	kg/m <sup>3</sup>	ISO 1183
Moisture Content	0.1	%	-

## Characteristics

### Processing

Other Extrusion

### Delivery form

Black, Natural Color

### Applications

Automotive

### Regional Availability

Europe