

G-Blend 65 HF

(PC+ABS)

Ter Plastics

Product Texts

PC/ABS ECO Blend Super flow. High sustainability due to recycled raw materials. Developed by Solid Polymer Solutions. Suitable for injection molding.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	22	cm ³ /10min	ISO 1133
Temperature	260	°C	-
Load	5	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2200	MPa	ISO 527
Yield strain	4.6	%	ISO 527
Stress at break	45	MPa	ISO 527
Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	35	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	110	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-

Other properties	Value	Unit	Test Standard
Water absorption	0.2	%	Sim. to ISO 62
Density	1140	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	100	°C	-
Pre-drying - Time	4	h	-
Processing humidity	≤0.03	%	-
Mold temperature	50 - 80	°C	-
Feed temperature	60 - 80	°C	-
Zone 1	250 - 280	°C	-
Nozzle temperature	240 - 270	°C	-

Characteristics

Processing

Injection Molding

Regional Availability

Europe

Certifications

Recycled Resin Content